



Rockwell

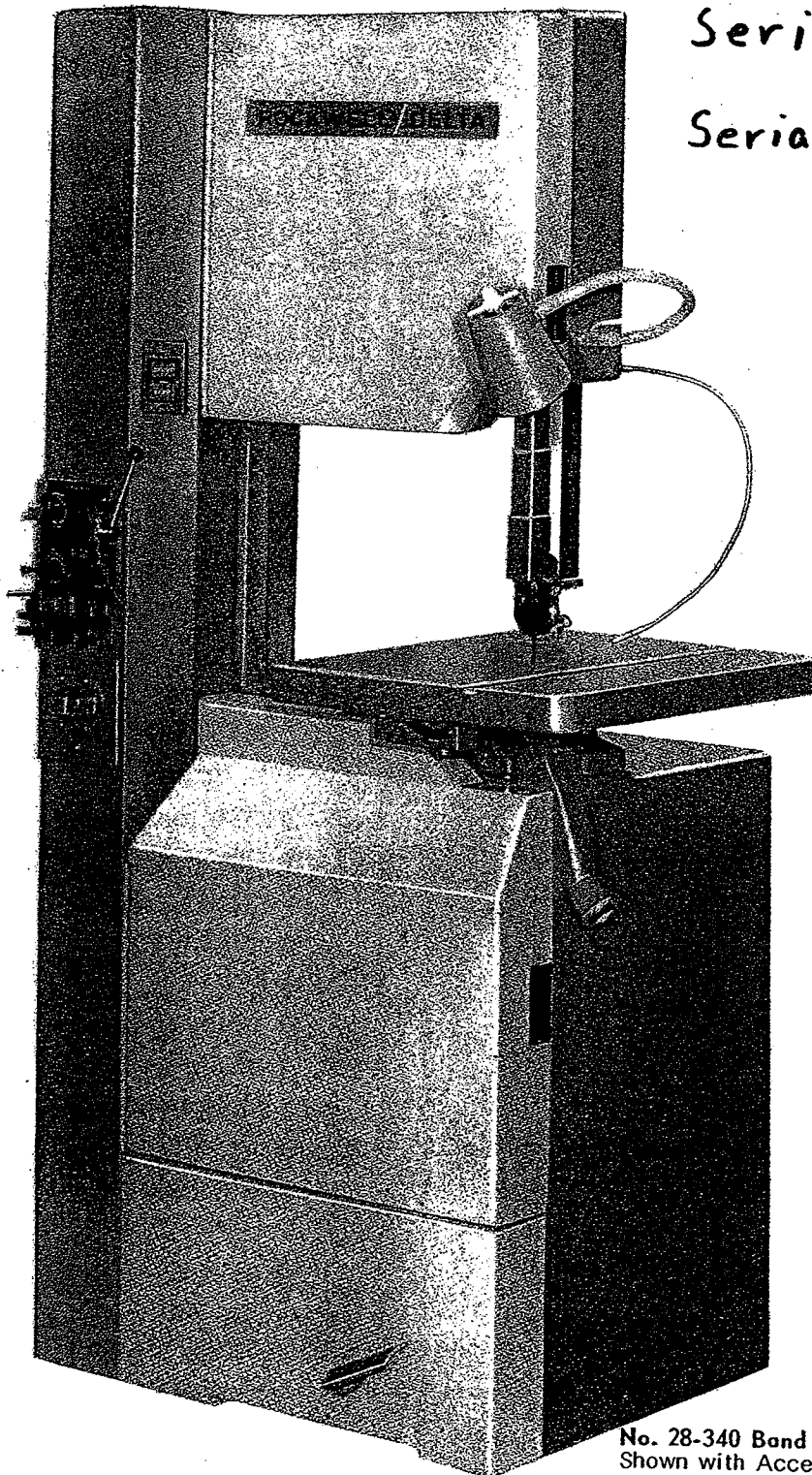
MANUFACTURING COMPANY

The Rockwell Building • Pittsburgh, Pa.

PM-426-04-651-5003

DATED IM-12-15-70

ROCKWELL/DELTA 20" WOOD/NON-FERROUS CUTTING BAND SAW



Series # 28-3X0

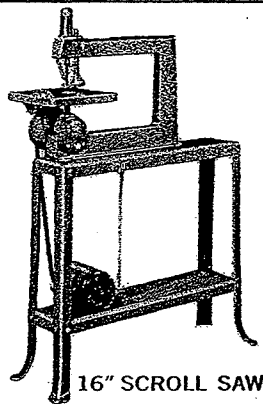
Serial # 1512269

No. 28-340 Band Saw
Shown with Accessory 25-857 Lamp Attachment, 28-701 Blade Welder and Flash Grinder, 28-005 Blade Shear, and Electric

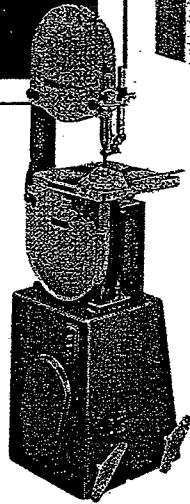
SAFETY SUGGESTIONS FOR ROCKWELL DELTA BAND SAWS AND SCROLL SAWS



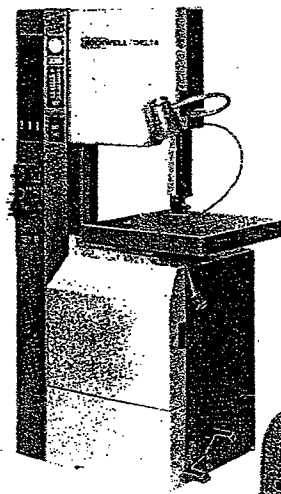
24" VARIABLE SPEED
SCROLL SAW



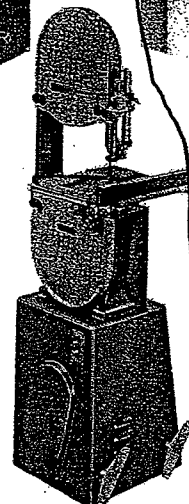
16" SCROLL SAW



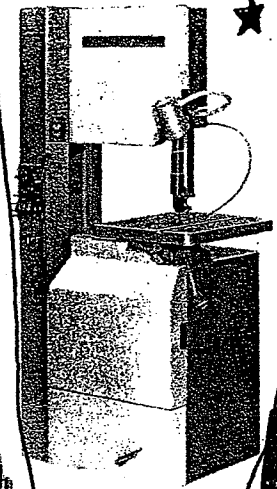
14" METAL
CUTTING
BAND SAW



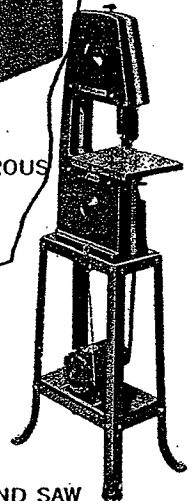
20" METAL
CUTTING
BAND
SAW



14" WOOD
CUTTING
BAND SAW



20" WOOD/
NON-FERROUS
CUTTING
BAND
SAW



10" BAND SAW

1. READ the instruction manual before operating your machine.
2. IF YOU ARE NOT thoroughly familiar with the operation of Band Saws and Scroll Saws, obtain advice from your supervisor, instructor or other qualified person.
3. REMOVE tie, rings, watch and other jewelry, and roll up sleeves.
4. ALWAYS wear safety glasses or a face shield.
5. MAKE SURE wiring codes and recommended electrical connection instructions are followed and that machine is properly grounded.
6. MAKE all adjustments with the power off.
7. CHECK all adjustments on the scroll saw by rotating the motor by hand before turning power on.
8. LOWER the hold down on the scroll saw so that it presses lightly on the material being cut.
9. ADJUST the upper guide on the band saw about $\frac{1}{8}$ " above the material being cut.
10. MAKE SURE that blade tension and blade tracking are properly adjusted on the band saw.
11. STOP the machine before removing scrap pieces from the table.
12. ALWAYS keep hands and fingers away from blade.
13. CHECK for proper blade size and type.
14. DO NOT attempt to saw stock that does not have a flat surface, unless a suitable support is used.
15. HOLD material firmly and feed into blade at a moderate speed.
16. TURN OFF the machine if the material is to be backed out of an uncompleted cut.
17. MAKE "release" cuts before cutting long curves.
18. DISCONNECT machine from power source when making repairs.
19. SHUT OFF power and do not leave machine until it has come to a complete stop.
20. BEFORE LEAVING the machine, make sure the work area is clean.